

# Potential of by-products from primary coffee processing as source of biofuels

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## Problem and Objective

- Coffee is second most traded legal commodity next to petroleum. Millions of people from developing countries rely their livelihood on coffee production
- Primary coffee processing, either in wet or dry method, generate almost half the weight of the coffee cherries as by-products, mostly seen as waste and dumped, which causes environmental problems
- This study intends to characterize by-products from primary coffee processing as source of biofuels

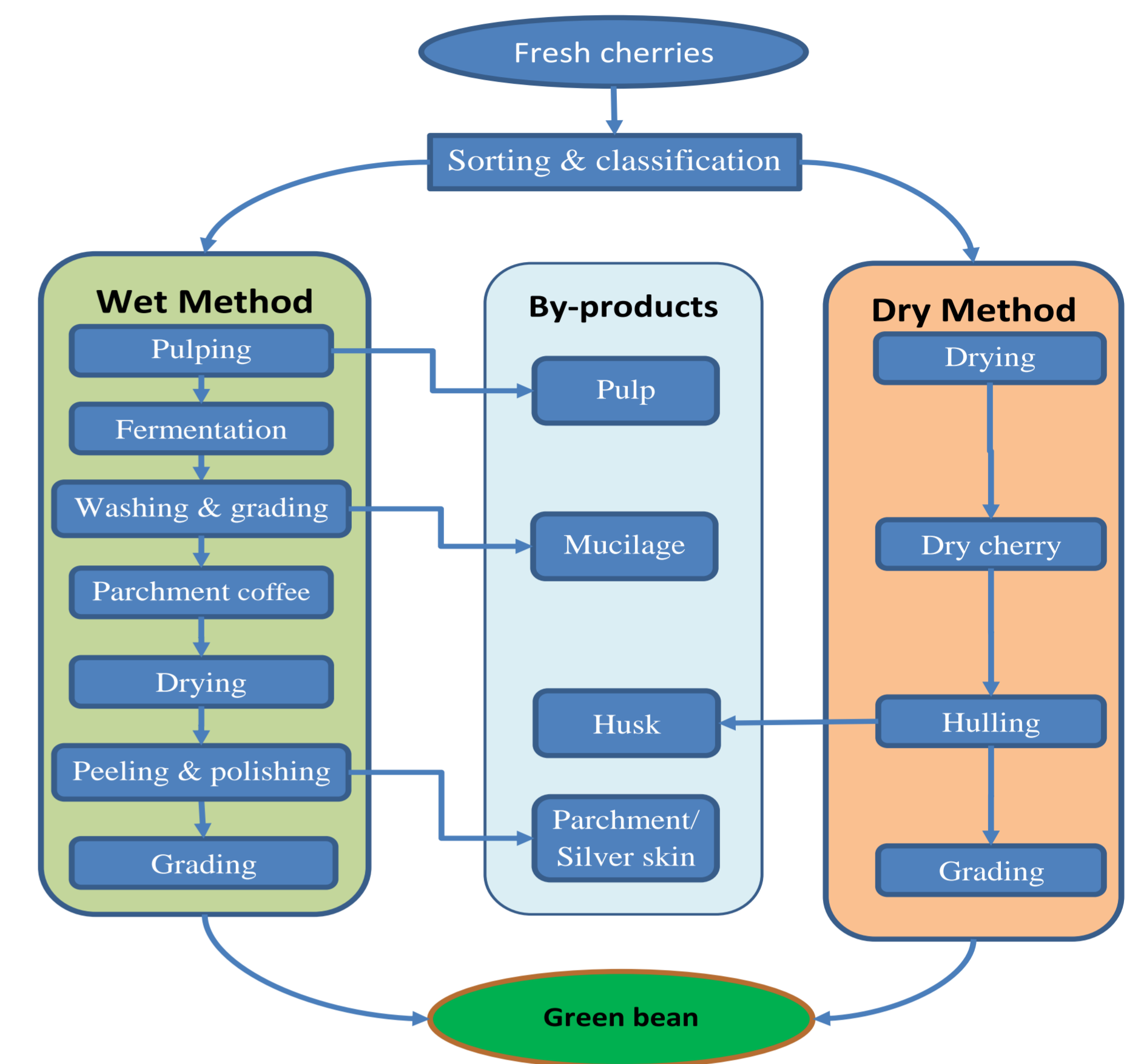


Fig. 2: Primary coffee processing pathways

## Materials and Methods

- In January 2015, field visit on primary coffee processing was done in Jimma Zone, one of the highest coffee growing area in Ethiopia. The by-products were collected from coffee processing facility, sun dried, packed and transported to University of Hohenheim, Stuttgart, Germany
- Samples were prepared for lab analysis according to standard methods and the characterization was done in University of Hohenheim, following respective standard methods/protocols



Fig. 1 Left to right, fresh coffee cherry, pulp and husk

## Result

Parameters	Pulp	Husk	Mucilage	Parchment
NDF	55.6 ± 1.4	64.0 ± 1.1	37.7 ± 1.2	96.8 ± 0.3
ADF	47.1 ± 0.1	49.5 ± 0.0	36.9 ± 0.6	76.9 ± 0.2
ADL(Lignin)	15.5 ± 1.6	17.5 ± 1.6	5.0 ± 0.3	32.2 ± 0.0
Soluble cell contents	44.4 ± 1.4	36.0 ± 1.1	62.3 ± 1.2	3.2 ± 0.3
Crude Fibre	24.8 ± 1.2	39.9 ± 0.1	19.4 ± 0.4	76.9 ± 0.3
Ash content	11.7 ± 0.2	7.2 ± 0.1	14.9 ± 0.1	0.5 ± 0.0
Organic total solid (oTS of TS)	88.3 ± 0.2	92.9 ± 0.1	85.1 ± 0.1	99.6 ± 0.0
Volatile matter	72.5 ± 0.2	76.3 ± 1.5	75.7 ± 0.5	85.8 ± 0.3
Fixed carbon	15.8 ± 0.4	16.5 ± 1.5	9.4 ± 0.5	13.7 ± 0.3
Calorific value (MJ/kg)	17.4 ± 0.0	18.8 ± 0.0	17.7 ± 0.1	19.7 ± 0.1
Avg. (%) ± Standard deviation, in dry weight basis				

Table 1: cell wall and cell content values of pulp, husk, mucilage and parchment

- The parchment had highest cellulose (44.7%), hemicellulose (19.9%) and lignin (32.2%) content of the by-products fraction, while the pulp and husk exhibited 31.6% & 32.0% cellulose, 8.5% & 14.5% hemicellulose and 15.5% & 17.5% lignin respectively
- The high lignin and lower ash content in the parchment makes it attractive for different biomass pressing, and thermochemical conversions; however it is less suitable for anaerobic conversion
- The pulp, husk and the mucilage have promising properties for bio-chemical and thermo-chemical energy conversion technologies
- The calorific value of parchment, husk and pulp was 19.7MJ/kg, 18.8MJ/kg and 17.4MJ/kg respectively; which is comparable to most common fuel woods

## Conclusion

- Coffee processing by-products have promising potential for renewable energy production like anaerobic conversion and briquette/pellets
- Environmental burden caused by coffee processing by-products could be alleviated by employing renewable energy conversion technologies on the 'waste'